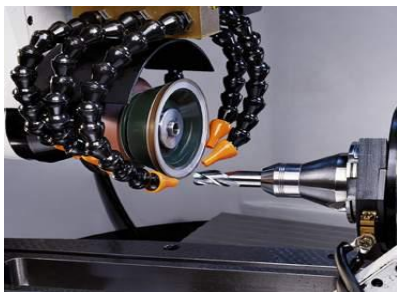
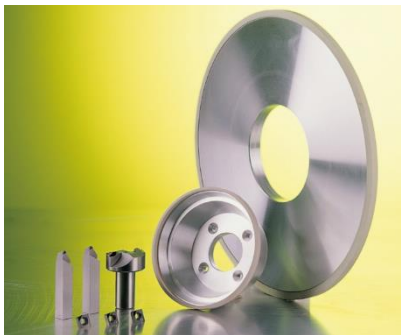


# Diamond & CBN Wheels



## MESH SIZE

| US MESH  | FEPA( $\mu\text{m}$ ) |
|----------|-----------------------|
| #60/80   | D252                  |
| #80/100  | D181                  |
| #100/120 | D151                  |
| #120/140 | D126                  |
| #140/170 | D107                  |
| #170/200 | D91                   |
| #200/230 | D76                   |
| #230/270 | D64                   |
| #270/325 | D54                   |
| #325/400 | D46                   |
| #400/500 | D40                   |

| US MESH | FEPA( $\mu\text{m}$ ) |
|---------|-----------------------|
| #500    | D35                   |
| #600    | D30                   |
| #800    | D25                   |
| #1000   | D20                   |
| #1200   | D15                   |
| #1500   | D11                   |
| #2000   | D7                    |
| #3000   | D6                    |
| #5000   | D4                    |
| #8000   | D3                    |
| #16000  | D1                    |

## Concentration

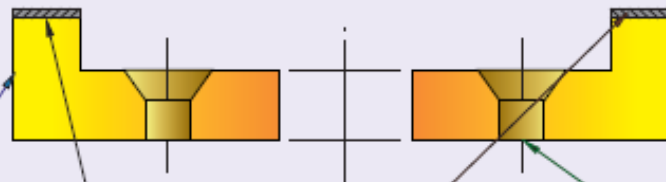
| DIA  | Carat / CC | Vol % |
|------|------------|-------|
| C50  | 2.2        | 12.5  |
| C75  | 3.3        | 18.75 |
| C100 | 4.4        | 25    |
| C125 | 5.5        | 31.25 |
| C150 | 6.6        | 37.5  |

| CBN  | Carat / CC | Vol % |
|------|------------|-------|
| V120 | 2.09       | 12    |
| V180 | 3.13       | 18    |
| V240 | 4.18       | 24    |
| V300 | 5.22       | 30    |
| V360 | 6.37       | 36    |

## Wheel Bodies

| Body material                              | Label | Vibration Absorption | Heat Transmission | Mechanical Stiffness                                 |
|--------------------------------------------|-------|----------------------|-------------------|------------------------------------------------------|
| Resin(phenol) with metal fillers           | H     | medium               | Sufficient        | good                                                 |
| Resin(epoxy) with metal fillers            | P     | medium               | sufficient        | good                                                 |
| Resin with non-metallic fillers            | B     | good                 | bad               | satisfactory (not sufficient with thinwalled bodies) |
| Aluminium                                  | A     | bad                  | good              | very good                                            |
| Aluminum + Resin(phenol) with metal filler | AH    | medium               | sufficient        | good                                                 |
| Aluminum + Resin(epoxy) with metal filler  | AP    | medium               | sufficient        | good                                                 |
| Aluminium + Copper                         | AC    | medium               | sufficient        | good                                                 |
| Aluminium + STEEL CUTTER                   | AE    | bad                  | satisfactory      | satisfactory (not sufficient with thin-walled body)  |
| Aluminium + BAKELITE                       | ACF   | good                 | bad               | satisfactory (not sufficient with thin-walled body)  |
| Steel                                      | E     | bad                  | satisfactory      | very good                                            |
| Copper                                     | C     | bad                  | very good         | very good                                            |
| Composite material(BAKELITE)               | CFK   | good                 | bad               | good                                                 |

# (EX) 6 A 2 C

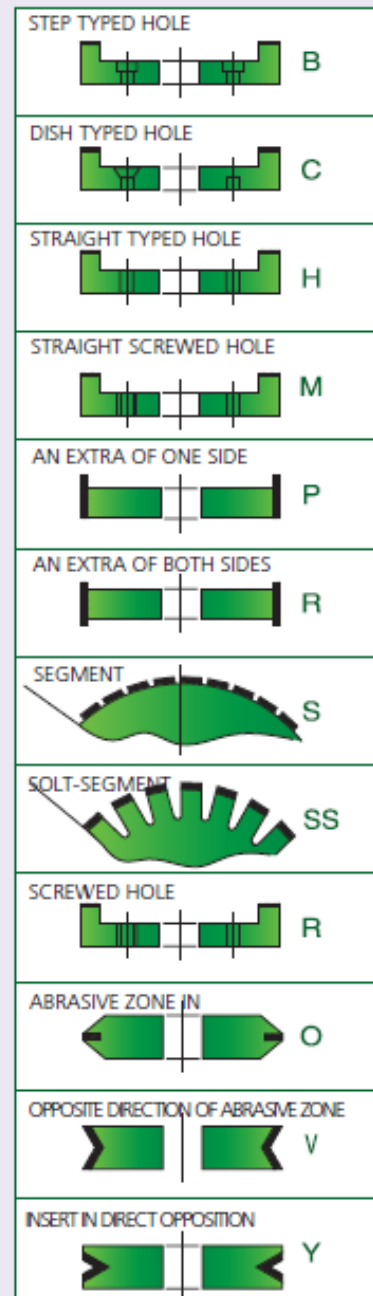
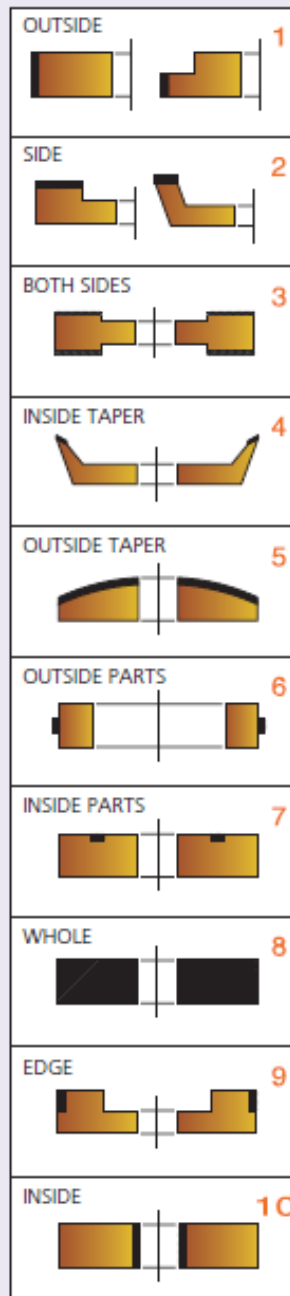
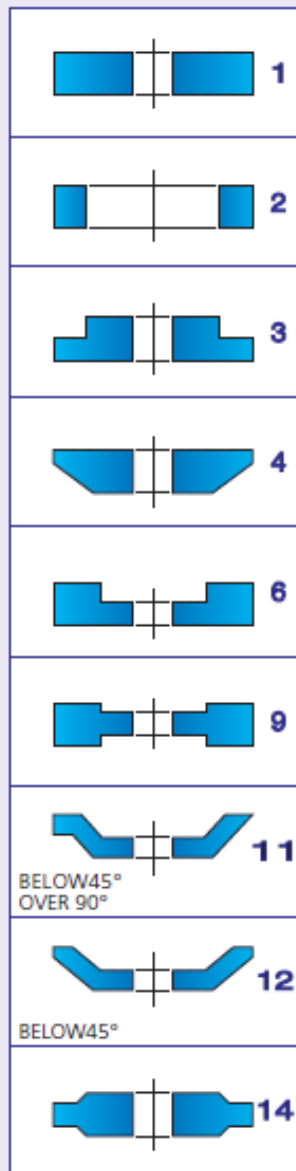


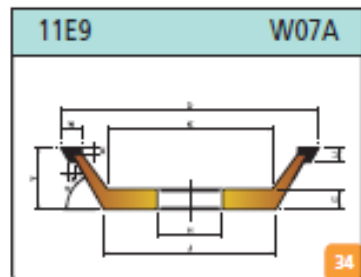
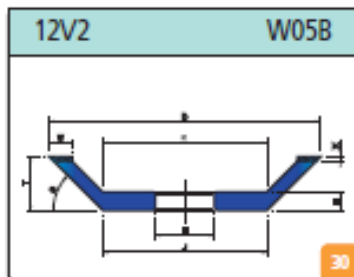
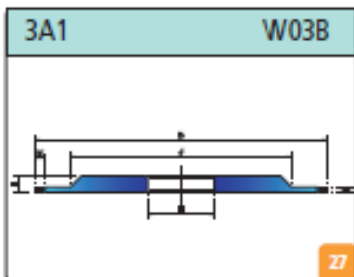
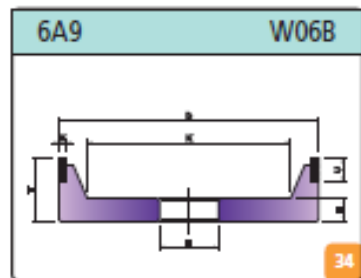
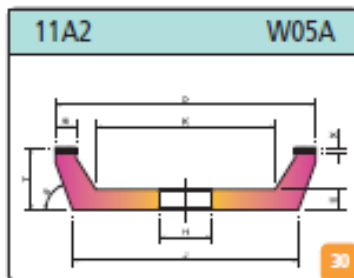
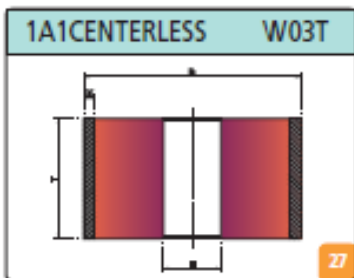
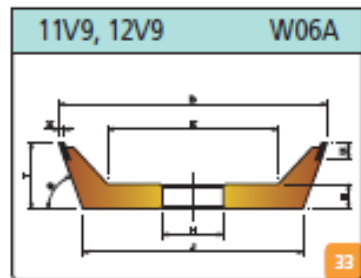
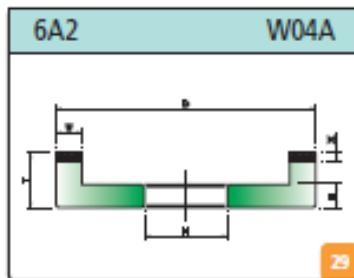
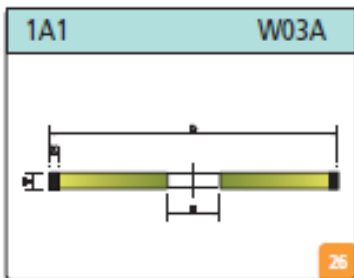
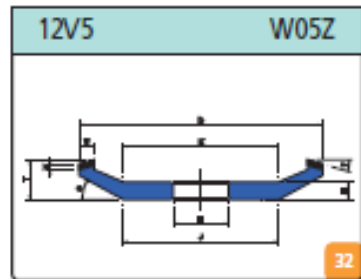
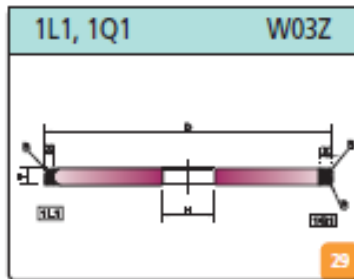
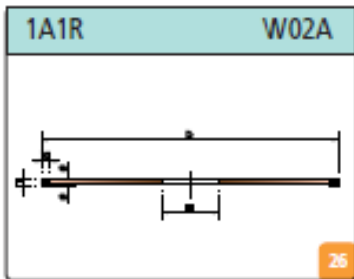
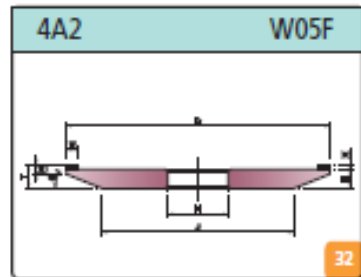
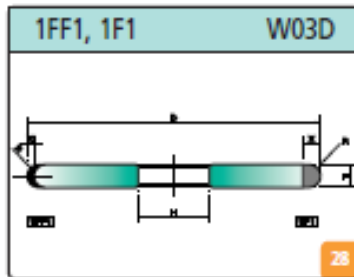
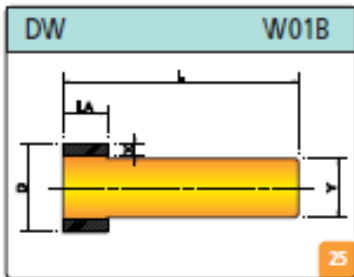
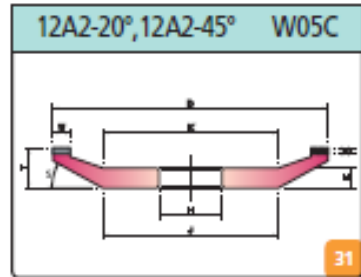
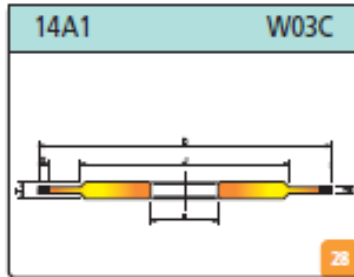
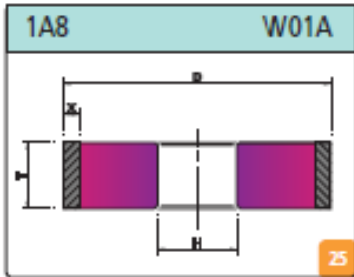
SHAPE OF BODY

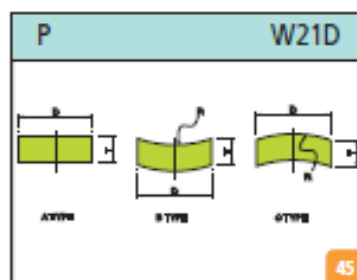
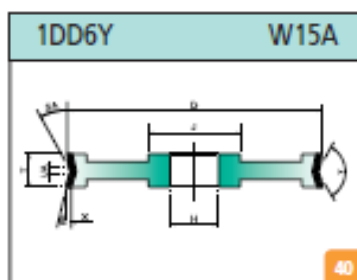
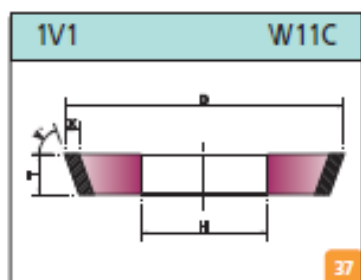
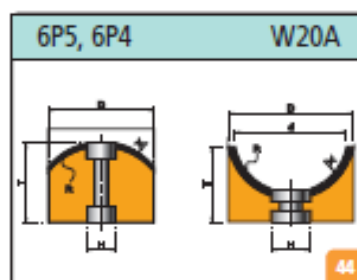
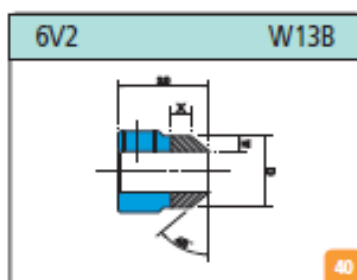
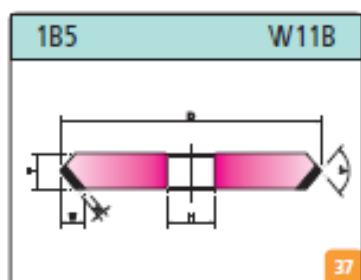
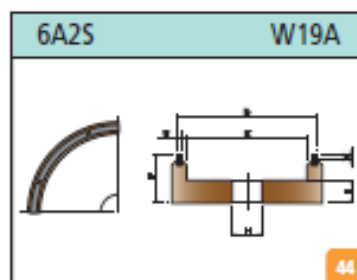
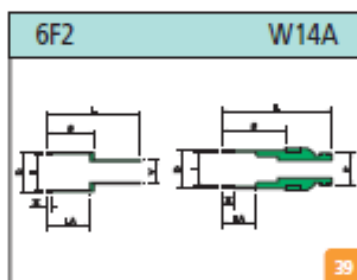
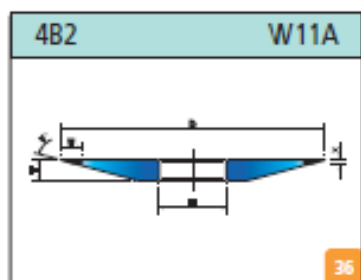
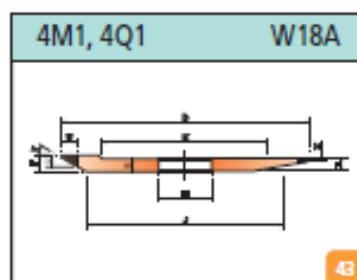
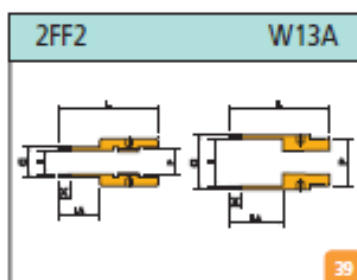
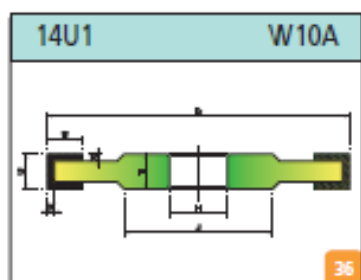
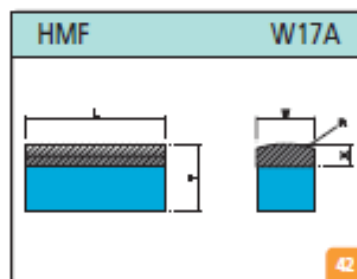
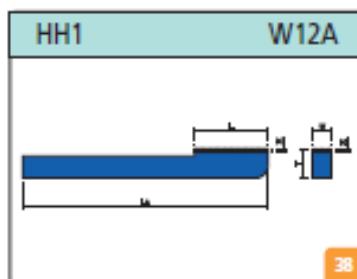
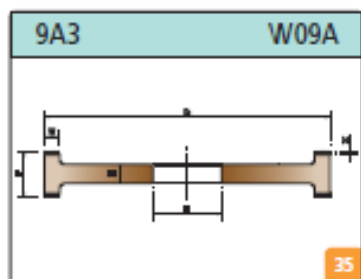
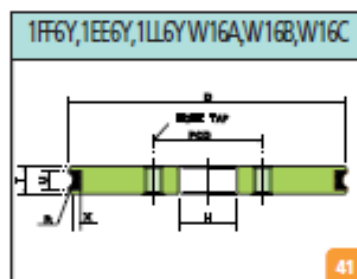
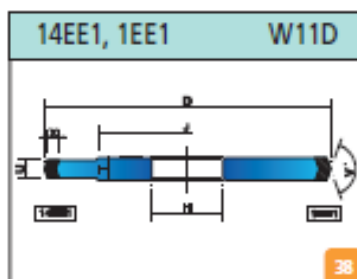
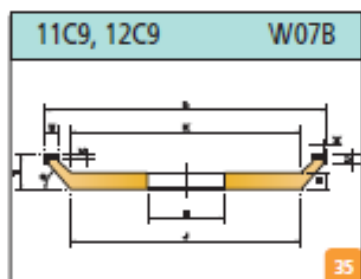
SIDE VIEW OF ABRASIVE PARTS

LOCATION OF ABRASIVE PARTS

MODIFICATION / ALTERATION

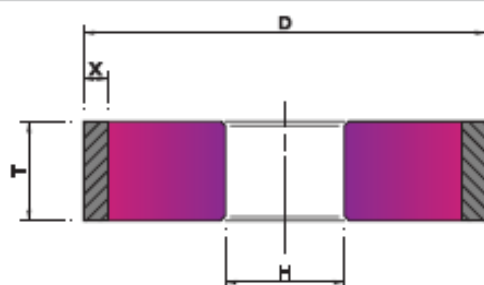






1A8

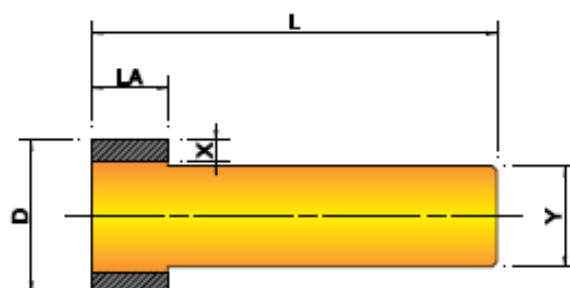
W01A



|    | METAL | RESIN | VITRI |     |  |  |  |  |                                      |
|----|-------|-------|-------|-----|--|--|--|--|--------------------------------------|
| D  | T     | X     | X     | X   |  |  |  |  | H                                    |
| 8  | 10    | 2     | 2     |     |  |  |  |  | MUST BE SPECIFIED ON INQUIRY / ORDER |
| 10 | 10    | 2     | 2     |     |  |  |  |  |                                      |
| 15 | 12    | 3     | 3     | 3-5 |  |  |  |  |                                      |
| 20 | 15,20 | 3     | 3     | 3-5 |  |  |  |  |                                      |
| 25 | 15,20 | 3-5   | 3-5   | 3-5 |  |  |  |  |                                      |
| 30 | 15,20 | 3-5   | 3-5   | 3-5 |  |  |  |  |                                      |
| 35 | 15,20 | 3-5   | 3-5   | 3-5 |  |  |  |  |                                      |
| 40 | 15,20 | 3-5   | 3-5   | 3-5 |  |  |  |  |                                      |
| 50 | 15,20 | 3-5   | 3-5   | 3-5 |  |  |  |  |                                      |
| 60 | 10,15 | 3-5   | 3-5   | 3-5 |  |  |  |  |                                      |

DW

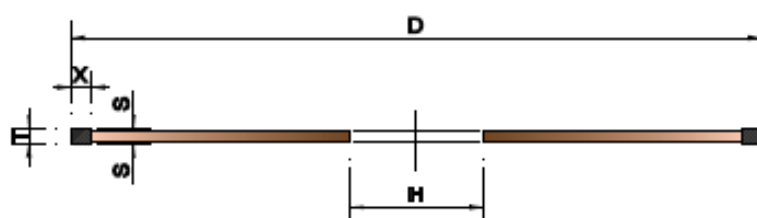
W01B



|    | METAL    | RESIN | VITRI |      |  |  |  |  |                                      |
|----|----------|-------|-------|------|--|--|--|--|--------------------------------------|
| D  | LA       | X     | X     | X    |  |  |  |  | Y                                    |
| 3  | 3        | 1     | 1     |      |  |  |  |  | MUST BE SPECIFIED ON INQUIRY / ORDER |
| 4  | 8,10     | 1-2   | 1     |      |  |  |  |  |                                      |
| 5  | 5,10,12  | 1-2   | 1-2   | 1-2  |  |  |  |  |                                      |
| 6  | 10,12    | 2     | 1.5-2 | 1-2  |  |  |  |  |                                      |
| 7  | 10,12    | 2     | 1.5-2 | 1-2  |  |  |  |  |                                      |
| 8  | 10,12    | 2     | 1.5-2 | 1-2  |  |  |  |  |                                      |
| 10 | 10,12    | 2     | 1.5-2 | 2-3  |  |  |  |  |                                      |
| 12 | 10,12    | 2-3   | 1.5-2 | 2-3  |  |  |  |  |                                      |
| 15 | 10,12    | 2-3   | 2-3   | 2-3  |  |  |  |  |                                      |
| 20 | 10,12    | 3     | 2-3   | 2-5  |  |  |  |  |                                      |
| 30 | 10,15,20 | 3     | 2-3-5 | 2-10 |  |  |  |  |                                      |
| 50 | 16,20    | 3     | 8     | 2-10 |  |  |  |  |                                      |

1A1R

W02A

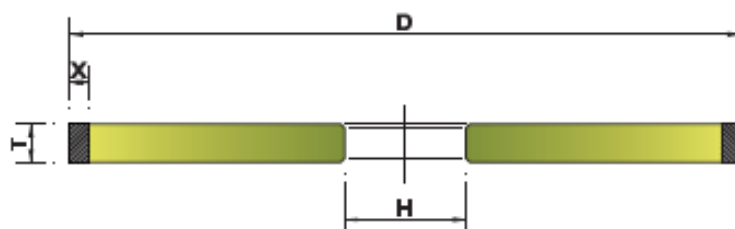


|     | METAL   | RESIN   |     |  |  |  |  |  |   |
|-----|---------|---------|-----|--|--|--|--|--|---|
| D   | T       | T       | X   |  |  |  |  |  | H |
| 75  | 0.6~1.0 | 0.6~1.0 | 3~5 |  |  |  |  |  | S |
| 100 | 0.6~1.0 | 0.6~1.0 | 3~5 |  |  |  |  |  |   |
| 120 | 0.6~1.0 | 0.6~1.0 | 3~5 |  |  |  |  |  |   |
| 125 | 0.6~1.0 | 0.6~1.0 | 3~5 |  |  |  |  |  |   |
| 150 | 0.6~1.0 | 0.6~1.0 | 3~5 |  |  |  |  |  |   |
| 175 | 0.8~2.0 | 0.8~2.0 | 3~5 |  |  |  |  |  |   |
| 200 | 0.8~2.0 | 0.8~2.0 | 3~5 |  |  |  |  |  |   |
| 250 | 1~2     | 1~2     | 3~5 |  |  |  |  |  |   |
| 300 | 1~2     | 1~2     | 3~5 |  |  |  |  |  |   |
| 350 | 1.5~2   | 1.5~2   | 3~5 |  |  |  |  |  |   |

MUST BE SPECIFIED ON INQUIRY / ORDER

1A1

W03A

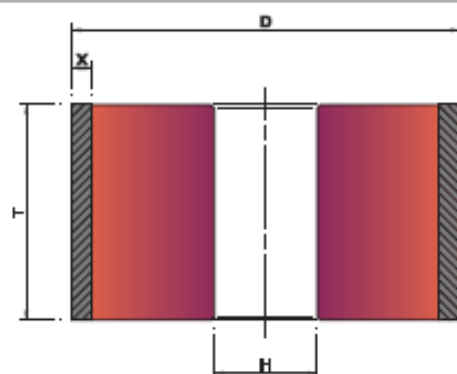


|     |      | METAL | RESIN | VITRI |     |       | METAL | RESIN | VITRI |   |
|-----|------|-------|-------|-------|-----|-------|-------|-------|-------|---|
| D   | T    | X     | X     | X     | D   | T     | X     | X     | X     | H |
| 20  | 4~10 | 2~5   | 2~3   | 2~5   | 250 | 10~60 | 3~5   | 3~5   | 3~10  | T |
| 25  | 4~10 | 2~5   | 2~3   | 2~5   | 300 | 10~60 | 3~5   | 3~5   | 3~10  |   |
| 40  | 4~10 | 2~5   | 2~3   | 2~5   | 350 | 10~20 | 3~5   | 3~5   | 3~10  |   |
| 50  | 4~10 | 2~5   | 2~3   | 2~10  | 400 | 15~20 | 3~5   | 3~5   | 3~10  |   |
| 75  | 3~10 | 2~5   | 3~5   | 2~10  | 500 | 15~30 | 3~5   | 3~5   | 3~10  |   |
| 100 | 3~12 | 2~5   | 3~5   | 2~10  | 600 | 15~30 | 3~5   | 3~5   | 3~10  |   |
| 125 | 4~20 | 2~5   | 3~5   | 2~10  | 750 | 15~30 |       | 5     | 3~10  |   |
| 150 | 4~20 | 2~5   | 3~5   | 3~10  | 800 | 15    |       | 5     | 3~10  |   |
| 175 | 5~20 | 2~5   | 3~5   | 3~10  | 850 | 20~30 |       | 5     | 3~10  |   |
| 200 | 5~20 | 2~5   | 3~5   | 3~10  |     |       |       |       |       |   |

MUST BE SPECIFIED ON INQUIRY / ORDER

# 1A1CENTERLESS

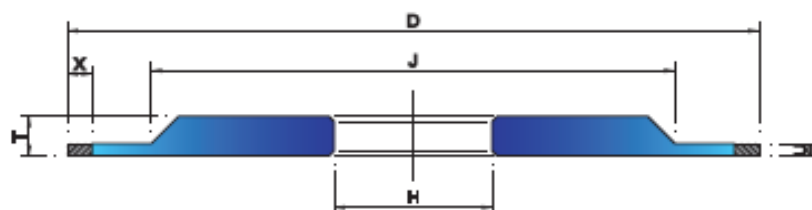
# W03T



| D   | T       | METAL<br>X | RESIN<br>X | VITRI<br>X |  |  |  |  |  | H                                          |
|-----|---------|------------|------------|------------|--|--|--|--|--|--------------------------------------------|
| 250 | 100     | 3-5        | 3-5        | 3-5        |  |  |  |  |  | T                                          |
| 305 | 40-100  | 3-5        | 3-5        | 3-5        |  |  |  |  |  | MUST BE SPECIFIED<br>ON INQUIRY /<br>ORDER |
| 350 | 40-150  | 3-5        | 3-5        | 3-5        |  |  |  |  |  |                                            |
| 380 | 150     | 3-5        | 3-5        | 3-5        |  |  |  |  |  |                                            |
| 405 | 150-205 | 3-5        | 3-5        | 3-5        |  |  |  |  |  |                                            |
| 500 | 200     | 3-5        | 3-5        | 3-5        |  |  |  |  |  |                                            |

# 3A1

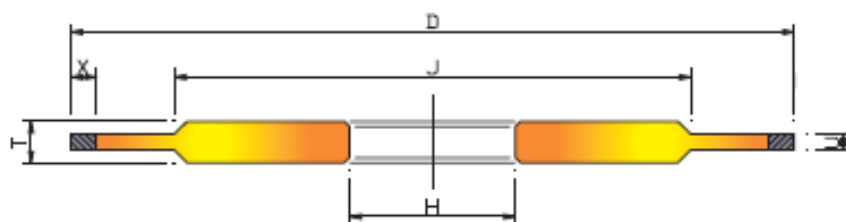
# W03B



| D   | U   | METAL<br>X | RESIN<br>X | VITRI<br>X | D   | U    | METAL<br>X | RESIN<br>X | VITRI<br>X | H                                          |
|-----|-----|------------|------------|------------|-----|------|------------|------------|------------|--------------------------------------------|
| 75  | 6~  | 3-5        | 3-5        | 3-5        | 400 | 1-10 | 3-5        | 3-5        | 3-5        | J                                          |
| 100 | 6~  | 3-5        | 3-5        | 3-5        | 500 |      | 3-5        | 3-5        | 3-5        | T                                          |
| 125 | 6~  | 3-5        | 3-5        | 3-5        | 600 |      | 3-5        | 3-5        | 3-5        | U                                          |
| 150 | 6~  | 3-5        | 3-5        | 3-5        | 700 |      |            |            | 5          | MUST BE SPECIFIED<br>ON INQUIRY /<br>ORDER |
| 175 | 6~  | 3-5        | 3-5        | 3-5        | 750 |      |            |            | 5          |                                            |
| 200 | 6~  | 3-5        | 3-5        | 3-5        | 800 |      |            |            | 5          |                                            |
| 250 | 10~ | 3-5        | 3-5        | 3-5        | 850 |      |            |            | 5          |                                            |
| 300 | 12~ | 3-5        | 3-5        | 3-5        |     |      |            |            |            |                                            |

14A1

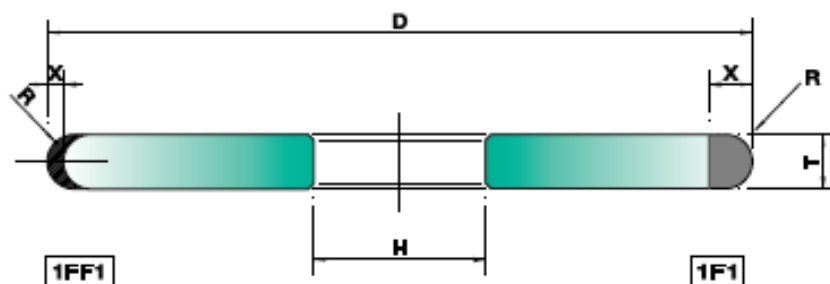
W03C



|     | METAL | RESIN | VITRI |     |     | METAL | RESIN | VITRI |     |                                      |
|-----|-------|-------|-------|-----|-----|-------|-------|-------|-----|--------------------------------------|
| D   | U     | X     | X     | X   | D   | U     | X     | X     | X   | H                                    |
| 75  | 6~    | 3-5   | 3-5   | 3-5 | 400 | 1~    | 3-5   | 3-5   | 3-5 | J~                                   |
| 100 | 6~    | 3-5   | 3-5   | 3-5 | 500 |       | 3-5   | 3-5   | 3-5 | T                                    |
| 125 | 6~    | 3-5   | 3-5   | 3-5 | 600 |       | 3-5   | 3-5   | 3-5 | U                                    |
| 150 | 6~    | 3-5   | 3-5   | 3-5 | 700 |       |       | 5     |     | MUST BE SPECIFIED ON INQUIRY / ORDER |
| 175 | 6~    | 3-5   | 3-5   | 3-5 | 750 |       |       | 5     |     |                                      |
| 200 | 6~    | 3-5   | 3-5   | 3-5 | 800 |       |       | 5     |     |                                      |
| 250 | 10~   | 3-5   | 3-5   | 3-5 | 850 |       |       | 5     |     |                                      |
| 300 | 12~   | 3-5   | 3-5   | 3-5 |     |       |       |       |     |                                      |

1FF1/1F1

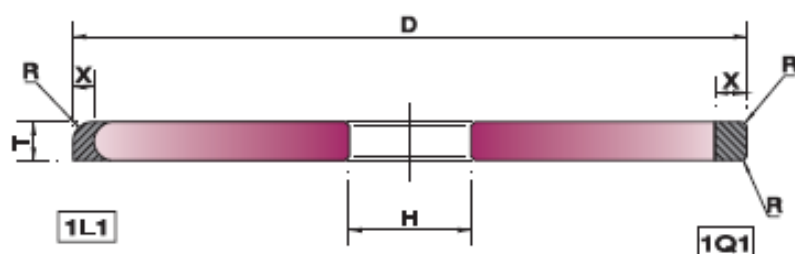
W03D



|     |       | METAL | RESIN | VITRI |               |                                      |
|-----|-------|-------|-------|-------|---------------|--------------------------------------|
| D   | T     | X     | X     | X     | R             | H                                    |
| 50  | 3~10  | 3-5   | 3-5   | 3-5   | MORE THAN T/2 | MUST BE SPECIFIED ON INQUIRY / ORDER |
| 75  | 3~10  | 3-5   | 3-5   | 3-5   | MORE THAN T/2 |                                      |
| 100 | 3~10  | 3-5   | 3-5   | 3-5   | MORE THAN T/2 |                                      |
| 125 | 3~10  | 3-5   | 3-5   | 3-5   | MORE THAN T/2 |                                      |
| 150 | 3~10  | 3-5   | 3-5   | 3-5   | MORE THAN T/2 |                                      |
| 200 | 3~10  | 3-5   | 3-5   | 3-5   | MORE THAN T/2 |                                      |
| 250 | 10~15 | 3-5   | 3-5   | 3-5   | MORE THAN T/2 |                                      |
| 300 | 10~20 | 3-5   | 3-5   | 3-5   | MORE THAN T/2 |                                      |

1L1/1Q1

W03Z

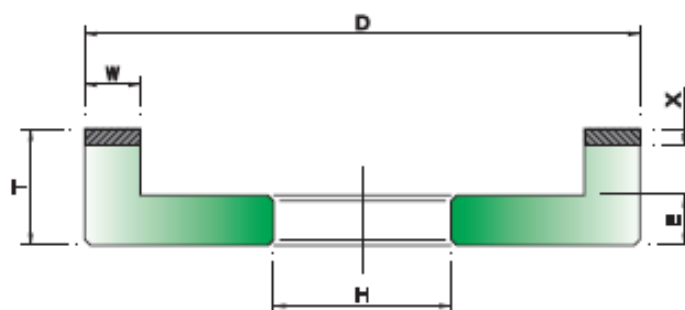


| D   | METAL | RESIN | VITRI |      |       | D   | METAL | RESIN | VITRI |      |     | H |
|-----|-------|-------|-------|------|-------|-----|-------|-------|-------|------|-----|---|
| 20  | 4~10  | 3~5   | 2~3   | 2~5  |       | 250 | 10~60 | 3~5   | 3~5   | 3~10 | 3~5 | R |
| 25  | 4~10  | 3~5   | 2~3   | 2~5  |       | 300 | 10~60 | 3~5   | 3~5   | 3~10 | 3~5 |   |
| 40  | 4~10  | 3~5   | 2~3   | 2~5  |       | 350 | 10~20 | 3~5   | 3~5   | 3~10 | 3~5 |   |
| 50  | 4~10  | 3~5   | 2~3   | 2~5  |       | 400 | 15~20 | 3~5   | 3~5   | 3~10 | 3~5 |   |
| 75  | 3~10  | 3~5   | 3~5   | 2~10 |       | 500 | 15~30 | 3~5   | 3~5   |      |     |   |
| 100 | 3~12  | 3~5   | 3~5   | 2~10 |       | 600 | 15~30 | 3~5   | 3~5   |      |     |   |
| 125 | 4~20  | 3~5   | 3~5   | 2~10 |       | 750 | 15~30 |       | 5     |      |     |   |
| 150 | 4~20  | 3~5   | 3~5   | 3~10 |       | 800 | 15    |       | 5     |      |     |   |
| 175 | 5~20  | 3~5   | 3~5   | 3~10 | 3~4~5 | 850 | 20~30 |       | 5     |      |     |   |
| 200 | 5~20  | 3~5   | 3~5   | 3~10 | 3~4~5 |     |       |       |       |      |     |   |

MUST BE SPECIFIED ON INQUIRY / ORDER

6A2

W04A



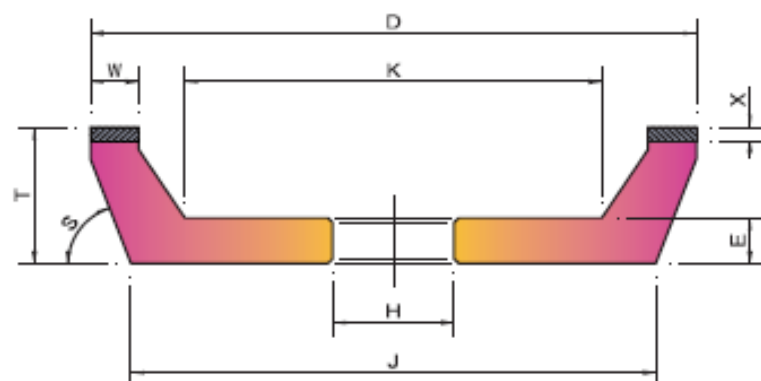
| D   | W      | METAL | RESIN | VITRI |  | T | H |
|-----|--------|-------|-------|-------|--|---|---|
| 50  | 3~5    | 2~10  | 2~10  | 3~10  |  |   | E |
| 75  | 3~10   | 2~10  | 2~10  | 3~10  |  |   |   |
| 100 | 3~15   | 2~10  | 2~10  | 3~10  |  |   |   |
| 125 | 3~20   | 2~10  | 2~10  | 3~10  |  |   |   |
| 150 | 3~30   | 2~10  | 2~10  | 3~10  |  |   |   |
| 200 | 3~5    | 2~10  | 2~10  | 3~10  |  |   |   |
| 250 | 6~40   | 2~10  | 2~10  | 3~10  |  |   |   |
| 300 | 3~100  | 2~10  | 2~10  | 3~10  |  |   |   |
| 400 | 10~100 | 2~10  | 2~10  | 3~10  |  |   |   |

MUST BE SPECIFIED ON INQUIRY / ORDER

MUST BE SPECIFIED ON INQUIRY / ORDER

11A2

W05A

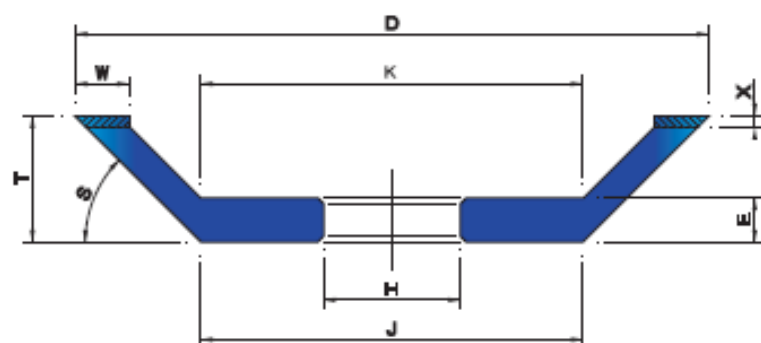


|     |       | METAL | RESIN | VITRI |  |  |  |  |   |
|-----|-------|-------|-------|-------|--|--|--|--|---|
| D   | W     | X     | X     | X     |  |  |  |  | H |
| 75  | 3     | 2-10  | 2-5   | 3-10  |  |  |  |  | S |
| 100 | 3     | 2-10  | 2-5   | 3-10  |  |  |  |  | K |
| 125 | 3     | 2-10  | 2-5   | 3-10  |  |  |  |  | J |
| 150 | 5-10  | 2-10  | 2-5   | 3-10  |  |  |  |  | E |
| 200 | 5-10  | 2-10  | 2-5   | 3-10  |  |  |  |  |   |
| 250 | 10-15 | 2-10  | 2-5   | 3-10  |  |  |  |  |   |
| 300 | 20    | 2-10  | 3-10  | 3-10  |  |  |  |  |   |
| 400 | 30    | 2-10  | 3-10  | 3-10  |  |  |  |  |   |
| 600 | 50    |       | 3-10  | 3-10  |  |  |  |  |   |

MUST BE SPECIFIED  
ON INQUIRY /  
ORDER

12V2

W05B

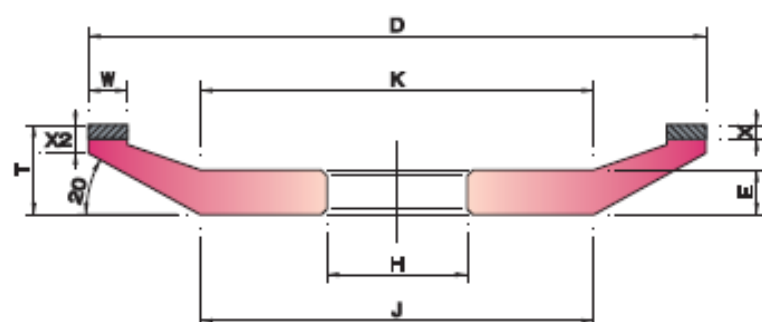


|     |      | METAL | RESIN | VITRI |  |  |  |  |   |
|-----|------|-------|-------|-------|--|--|--|--|---|
| D   | W    | X     | X     | X     |  |  |  |  | H |
| 75  | 5-8  | 2-5   | 3-5   | 3-10  |  |  |  |  | K |
| 100 | 5-10 | 2-5   | 3-5   | 3-10  |  |  |  |  | J |
| 125 | 5-10 | 2-5   | 3-5   | 3-10  |  |  |  |  | S |
| 150 | 5    | 2-5   | 3-5   | 3-10  |  |  |  |  | T |
| 200 | 3-10 | 2-5   | 3-5   | 3-10  |  |  |  |  | E |
| 305 | 3    | 2-5   | 3-5   | 3-10  |  |  |  |  |   |
| 355 | 10   | 2-5   | 3-5   | 3-10  |  |  |  |  |   |

MUST BE SPECIFIED ON INQUIRY / ORDER (K, J, S, T, E)

12A2 -20°

W05C

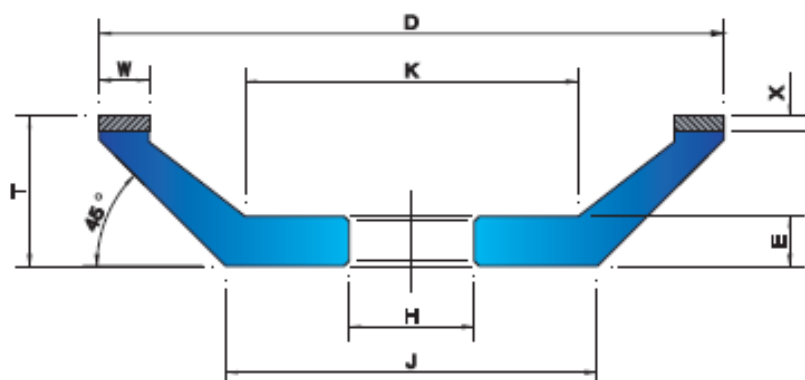


|     | METAL | RESIN | VITRI |      |  |  |  |  |    |
|-----|-------|-------|-------|------|--|--|--|--|----|
| D   | W     | X     | X     | X    |  |  |  |  | H  |
| 75  | 3~10  | 2~10  | 2~5   | 3~10 |  |  |  |  | T  |
| 100 | 5~10  | 2~10  | 2~5   | 3~10 |  |  |  |  | X2 |
| 125 | 5~10  | 2~10  | 2~5   | 3~10 |  |  |  |  | K  |
| 150 | 5~10  | 2~10  | 2~5   | 3~10 |  |  |  |  | J  |
| 175 | 5~10  | 2~10  | 2~5   | 3~10 |  |  |  |  | E  |
| 200 | 5~10  | 2~10  | 2~5   | 3~10 |  |  |  |  |    |

MUST BE SPECIFIED ON INQUIRY / ORDER (T, X2, K, J, E)

12A2 -45°

W05C

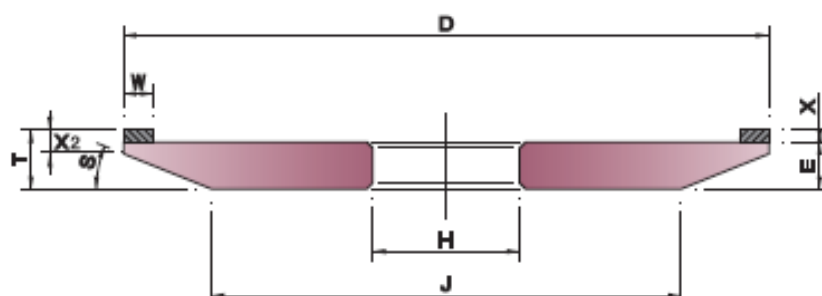


|     | METAL  | RESIN | VITRI |     |  |  |  |  |   |
|-----|--------|-------|-------|-----|--|--|--|--|---|
| D   | W      | X     | X     | X   |  |  |  |  | H |
| 75  | 3~10   | 2~10  | 2~5   | 3~8 |  |  |  |  | K |
| 100 | 5~10   | 2~10  | 2~5   | 3~8 |  |  |  |  | J |
| 125 | 5~12.5 | 2~10  | 2~5   | 3~8 |  |  |  |  | T |
| 150 | 5~15   | 2~10  | 2~5   | 3~8 |  |  |  |  | E |
| 175 | 5~15   | 2~10  | 2~5   | 3~8 |  |  |  |  |   |
| 200 | 10~20  | 2~10  | 2~5   | 3~8 |  |  |  |  |   |

MUST BE SPECIFIED ON INQUIRY / ORDER (K, J, T, E)

4A2

W05F



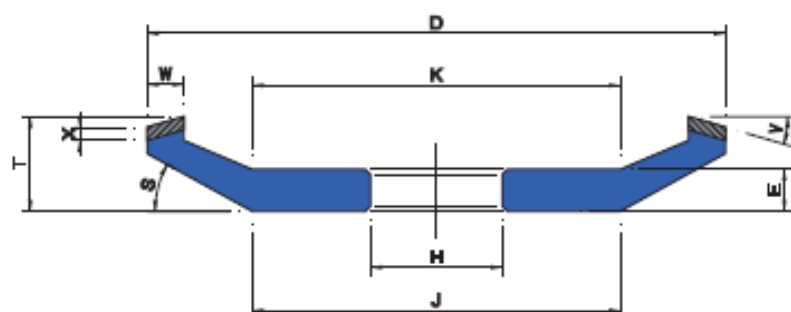
|     |     | METAL | RESIN | VITRI |  |  |  |  |    |
|-----|-----|-------|-------|-------|--|--|--|--|----|
| D   | W   | X     | X     | X     |  |  |  |  | H  |
| 100 | 4-6 | 2-5   | 2-5   | 3-5   |  |  |  |  | S  |
| 125 | 5-8 | 2-5   | 2-5   | 3-5   |  |  |  |  | J  |
| 150 | 4-8 | 2-5   | 2-5   | 3-5   |  |  |  |  | T  |
| 200 | 10  | 2-5   | 2-5   | 3-5   |  |  |  |  | X2 |

MUST BE SPECIFIED ON INQUIRY / ORDER (S, J, T, X2, E)

E

12V5

W05Z

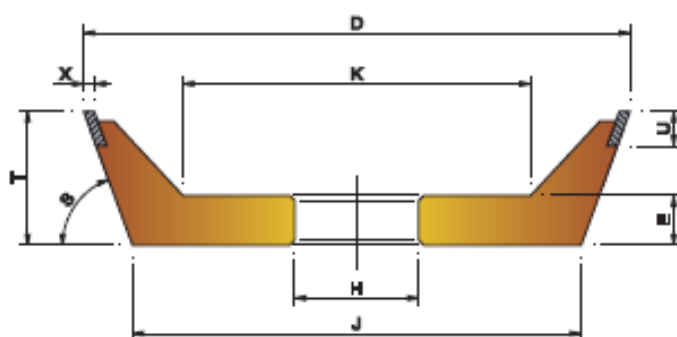


|     |      | METAL | RESIN | VITRI |  |  |  |  |   |
|-----|------|-------|-------|-------|--|--|--|--|---|
| D   | W    | X     | X     | X     |  |  |  |  | H |
| 75  | 3-10 | 2-10  | 2-3-4 | 2-5   |  |  |  |  | K |
| 100 | 5-10 | 2-10  | 2-3-4 | 2-5   |  |  |  |  | J |
| 125 | 5-10 | 2-10  | 2-3-4 | 2-5   |  |  |  |  | S |
| 150 | 5-10 | 2-10  | 2-3-4 | 2-5   |  |  |  |  | V |
| 175 | 5-10 | 2-10  | 2-3-4 | 2-5   |  |  |  |  | T |
| 200 | 5-10 | 2-10  | 2-3-4 | 2-5   |  |  |  |  | E |

MUST BE SPECIFIED ON INQUIRY / ORDER (K, J, S, V, T, E)

11V9

W06A

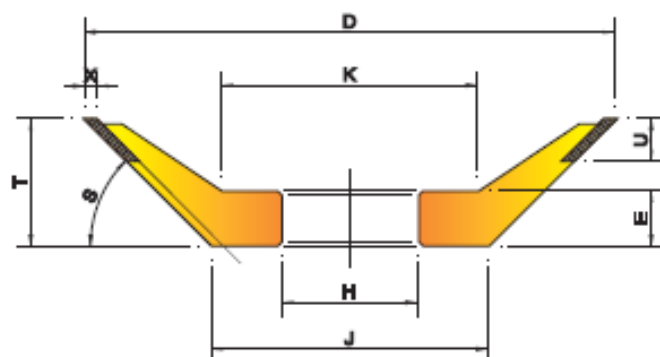


|      | METAL | RESIN | VITRI |      |  |  |  |  |   |
|------|-------|-------|-------|------|--|--|--|--|---|
| D    | X     | X     | X     | U    |  |  |  |  | H |
| 75   |       | 2~3   |       | 6~10 |  |  |  |  | K |
| 90   |       | 2~3   |       | 10   |  |  |  |  | J |
| 95.3 |       | 2~3   |       | 6~10 |  |  |  |  | S |
| 100  |       | 2~5   | 3~5   | 6~10 |  |  |  |  | E |
| 125  |       | 2~5   | 3~5   | 6~10 |  |  |  |  | T |
| 150  |       | 2~5   | 3~5   | 6~10 |  |  |  |  |   |

MUST BE SPECIFIED ON INQUIRY / ORDER (H, K, J, S, E, T)

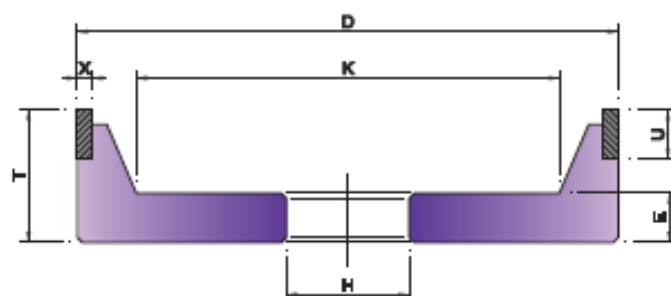
12V9

W06A



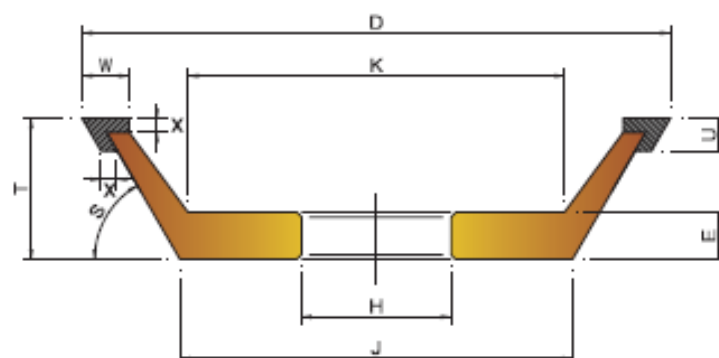
|     | METAL | RESIN   | VITRI |      |  |  |  |  |   |
|-----|-------|---------|-------|------|--|--|--|--|---|
| D   | X     | X       | X     | U    |  |  |  |  | H |
| 75  |       | 1.5~2~3 |       | 6~10 |  |  |  |  | K |
| 100 |       | 2~3     |       | 6~10 |  |  |  |  | J |
| 125 |       | 2~3     |       | 6~10 |  |  |  |  | S |
|     |       |         |       |      |  |  |  |  | E |
|     |       |         |       |      |  |  |  |  | T |

MUST BE SPECIFIED ON INQUIRY / ORDER (H, K, J, S, E, T)

**6A9**
**W06B**


|     | METAL | RESIN | VITRI |    |  |  |  |   |
|-----|-------|-------|-------|----|--|--|--|---|
| D   | X     | X     | X     | U  |  |  |  | T |
| 20  | 2-3   | 2-3   | 2.5-5 | 20 |  |  |  | K |
| 25  | 2-3   | 2-3   | 2.5-5 | 20 |  |  |  | E |
| 30  | 2-3   | 2-3   | 2.5-5 | 20 |  |  |  |   |
| 40  | 2-3   | 2-3   | 2.5-5 | 25 |  |  |  |   |
| 100 | 2-3   | 2-3   | 2.5-5 | 40 |  |  |  |   |
| 150 | 2-3   | 2-3   | 2.5-5 | 50 |  |  |  |   |

MUST BE SPECIED ON INQUIRY / ORDER (K, E)

**11E9**
**W07A**


|     | RESIN |       |       |       |  |  |  |   |
|-----|-------|-------|-------|-------|--|--|--|---|
| D   | T     | W     | X     | U     |  |  |  | H |
| 75  | 30-35 | 8-10  | 2     | 5     |  |  |  | K |
| 100 | 30-35 | 7-10  | 3-5   | 5     |  |  |  | J |
| 125 | 20-30 | 10-15 | 2-3   | 3.5-7 |  |  |  | S |
| 150 | 23-30 | 10-15 | 1.5-3 | 5-10  |  |  |  | E |

MUST BE SPECIED ON INQUIRY / ORDER (K, J, S, E)